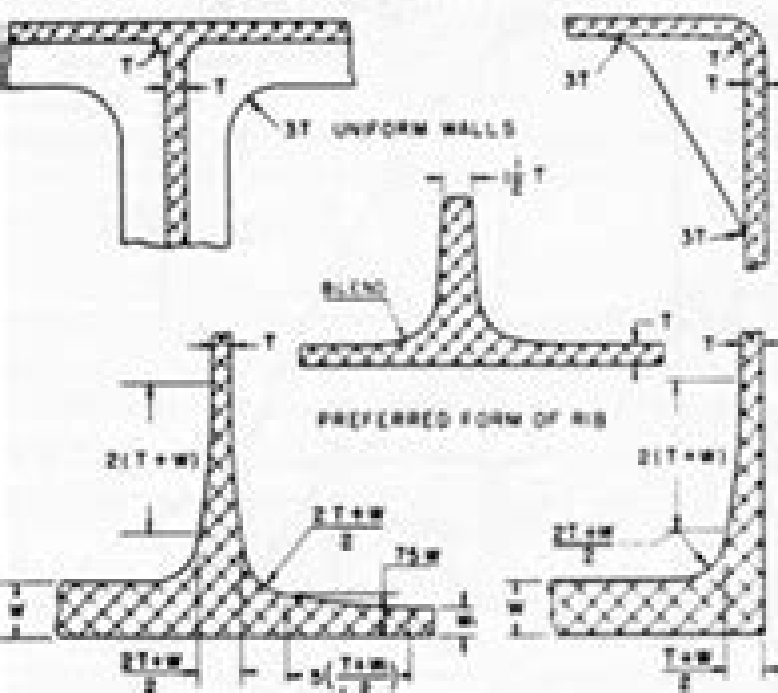
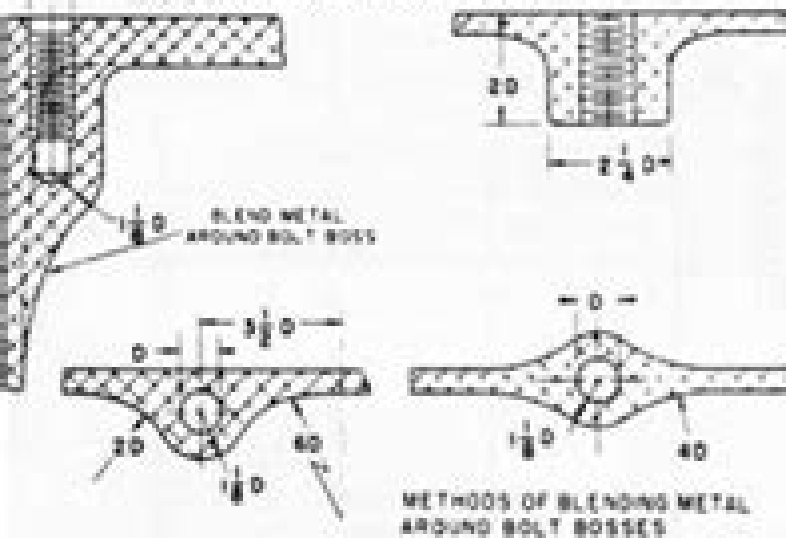


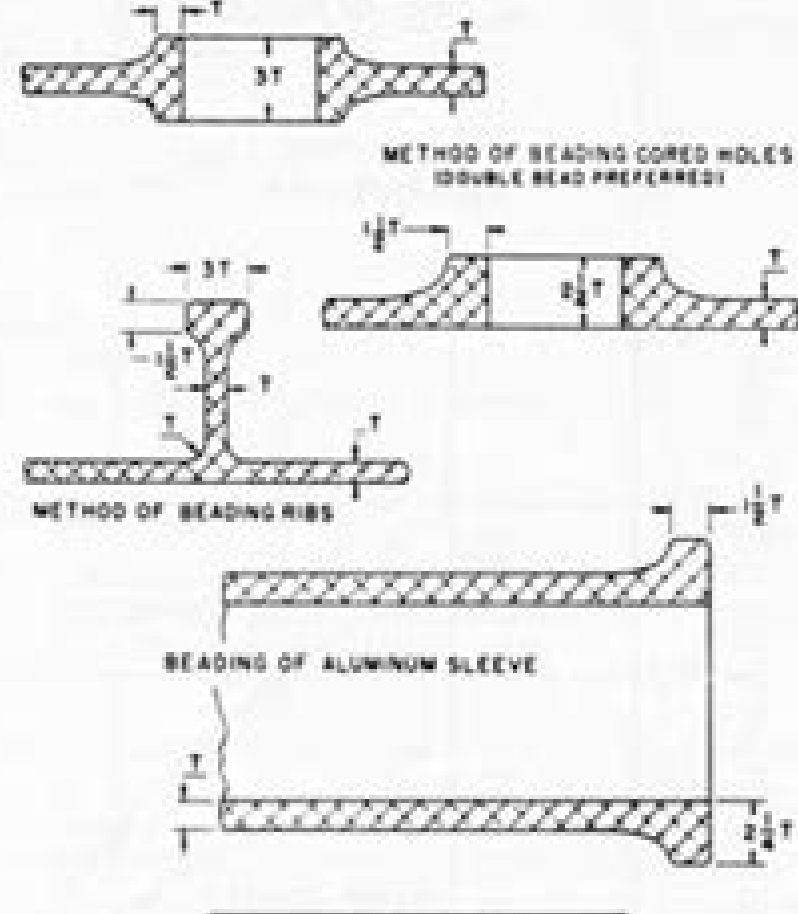
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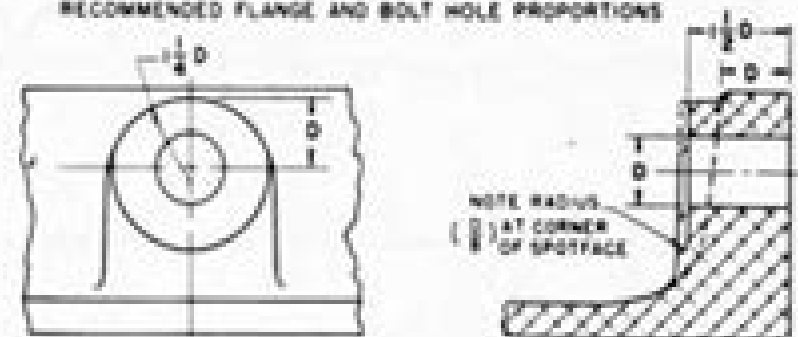
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*Suggested design details for aluminum alloy castings.*

# Foundry Manual

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**Foundry Manual. January 1958. [With illustrations.]** United States. Navy Department. Bureau of Ships,1958

**Foundry** ,1911     *Foundry Manual* United States Navy,2006-03-01 This Manual is intended primarily for use by foundry personnel aboard repair ships and tenders The recommended practices are based on procedures proved workable under Navy conditions and are supplemented by information from industrial sources The Manual is divided into two general sections The first section chapters 1 through 13 contains information of a general nature such as How Metals Solidify Designing a Casting Sands for Molds and Cores Gates Risers and Chills and Description and Operation of Melting Furnaces Subjects covered in these chapters are generally applicable to all of the metals that may be cast aboard ship The second section chapters 14 through 21 contains information on specific types of alloys such as Copper Base Alloys Aluminum Base Alloys Cast Iron and Steel Specific melting practices suggestions for sand mixes molding practices gating and risering are covered in these chapters This manual has been written with the how to do it idea as the principal aim Discussions as to the why of certain procedures have been kept to a minimum This manual contains information that should result in the production of consistently better castings by repair ship personnel     Manual of Foundry and Pattern Shop Practice Otis

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