High-sensitivity reflection-transmission moire deflectometer

Oded Kafri and Ilana Glatt

A new moire deflectometer setup with a built-in telescope is proposed. This setup is equally suitable for measuring both phase objects and specular surfaces requiring only minor adjustments. The telescope-based design enables high-sensitivity testing of large optical components with a 2.54-cm (1-in.) aperture optical mayor Columns.

Moire deflectometry, a novel technique of ray deflection mapping, has proved an efficient, straightforward, and relatively low-cost tool for optical testing. 1-3 Moire deflectometry enables comprehensive diagnostics of optical components and is fundamentally compatible with interferometry, since the data-ray deflection angles-can be translated into phase retardation by integration. The technique applies equally well for phase objects and specular surfaces, as demonstrated in numerous uses.3 The sensitivity of the method or alternatively the spatial resolution can be enhanced using telescopic or microscopic modes of operation, respectively. In the microscopic mode, the beam is expanded after passing through the test object. thus reducing the angular sensitivity and increasing the spatial resolution of the instrument. In the telescopic configuration, on the other hand, a reverse process is carried out: the angular resolution increases at the expense of the spatial resolution.

In this short paper we present an improved setup for a telescopic moire deflectometer, which, besides increasing the sensitivity (we observed 1 order of magnitude improvement in angular resolution), is superior to the former configuration in two other respects: (1) the same setup is used for measurements of phase objects and specular surfaces; (2) nonflat (curved) specular surfaces can be tested.

The classical approach to a moire deflectometer design requires different setups for testing transparent.

and reflective objects as described in Fig. 1. In the basic setup for phase objects a collimated beam passes through the tested object and then traverses a set of gratings G_1 and G_2 of identical pitch p, separated by a distance A. The moire pattern is formed by the overlap of the shadow of the first grating with the second grating and viewed on a mat screen attached to G_2 . To analyze reflective surfaces the setup is modified, as described in Fig. 2. The collimated beam is first projected on a specular surface at an angle o, and the reflected beam passes the gratings' set. This setup suffers from an inherent distortion $1 \times \cos \phi$ in one axis. In addition other interfering effects such as shadowing

might occur at higher angles.

The new setup is described in Fig. 3. Unlike the classical deflectometer setup, where the beam expansion is achieved by a reverse telescope comprising a microscope objective and telescope mirror (Newtonian telescope) attached to a laser, the new setup uses a Galilean telescope like the Fizeau interferometer. After the laser beam is expanded to the required width. passing through the set of microscope objective and a large objective lens, it passes through the phase object (assuming that it remains parallel within the paraxial approximation) and is then reflected back into the telescope by a flat mirror, thus passing twice through the phase object. The retraced beam is diverted 90° by a beam splitter into a smaller objective lens and is recollimated. Now a small-diameter deflectometer might be used to detect ray deflections. This setup can be easily modified to measure specular objects simply by replacing the flat reflector with the tested surface. With a small modification this setup can also measure surfaces with large curvature, where the paraxial approximation does not hold. For example, to measure a spherical mirror with a focal length f, the position of the large objective lens is adjusted so that the divergence of the reflected beam is identical to that of the incident one. Measuring lenses of short focal

351

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High Sensitivity Moire

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Shielding explores all aspects in the area of electromagnetic shielding materials and examines the current state of the art and new challenges in this rapidly growing area **Experimental Mechanics of Solids** Cesar A. Sciammarella, Federico M. Sciammarella, 2012-03-26 Experimental solid mechanics is the study of materials to determine their physical properties This study might include performing a stress analysis or measuring the extent of displacement shape strain and stress which a material suffers under controlled conditions In the last few years there have been remarkable developments in experimental techniques that measure shape displacement and strains and these sorts of experiments are increasingly conducted using computational techniques Experimental Mechanics of Solids is a comprehensive introduction to the topics technologies and methods of experimental mechanics of solids It begins by establishing the fundamentals of continuum mechanics explaining key areas such as the equations used stresses and strains and two and three dimensional problems Having laid down the foundations of the topic the book then moves on to look at specific techniques and technologies with emphasis on the most recent developments such as optics and image processing Most of the current computational methods as well as practical ones are included to ensure that the book provides information essential to the reader in practical or research applications Key features Presents widely used and accepted methodologies that are based on research and development work of the lead author Systematically works through the topics and theories of experimental mechanics including detailed treatments of the Moire Speckle and holographic optical methods Includes illustrations and diagrams to illuminate the topic clearly for the reader Provides a comprehensive introduction to the topic and also acts as a quick reference guide This comprehensive book forms an invaluable resource for graduate students and is also a point of reference for researchers and practitioners in structural and materials engineering Adhesively Bonded Joints W. Steven Johnson, 1988 Optical Methods of Engineering Analysis Gary L. Cloud, 1998-05-28 Fundamental measurement problems in engineering mechanics manufacturing and physics are now being solved by powerful optical methods This book presents a lucid up to date discussion of these optical methods Beginning from a firm base in modern optics the book proceeds through relevant theory of interference and diffraction and integrates this theory with descriptions of laboratory techniques and apparatus Among the techniques discussed are classical interferometry photoelasticity geometric moire spatial filtering moire interferometry holography holographic interferometry laser speckle interferometry and video based speckle methods By providing a firm base in the physical principles and at the same time allowing the reader to perform meaningful experiments related to the topic being studied the book offers a unique user oriented approach that will appeal to students researchers and practising engineers Fracture Mechanics of Piezoelectric and Ferroelectric Solids Daining Fang, Jinxi Liu, 2014-12-12 Fracture Mechanics of Piezoelectric and Ferroelectric Solids presents a systematic and comprehensive coverage of the fracture mechanics of piezoelectric ferroelectric materials which includes the theoretical analysis numerical computations and experimental observations The main emphasis is placed on the mechanics description of various crack problems such static dynamic and interface fractures as well as the physical explanations for the mechanism of electrically induced fracture The book is intended for postgraduate students researchers and engineers in the fields of solid mechanics applied physics material science and mechanical engineering Dr Daining Fang is a professor at the School of Aerospace Tsinghua University China Dr Jinxi Liu is a professor at the Department of Engineering Mechanics Shijiazhuang Railway Institute China **Experimental Mechanics** I. M. Allison, British Society for Strain Measurement, European Permanent Committee for Experimental Mechanics, 1998 Optical Inspection of Microsystems Wolfgang Osten, 2018-10-03 Where conventional testing and inspection techniques fail at the micro scale optical techniques provide a fast robust and relatively inexpensive alternative for investigating the properties and quality of microsystems Speed reliability and cost are critical factors in the continued scale up of microsystems technology across many industries and optical techniques are in a unique position to satisfy modern commercial and industrial demands Optical Inspection of Microsystems is the first comprehensive up to date survey of the most important and widely used full field optical metrology and inspection technologies Under the guidance of accomplished researcher Wolfgang Osten expert contributors from industrial and academic institutions around the world share their expertise and experience with techniques such as image correlation light scattering scanning probe microscopy confocal microscopy fringe projection grid and moir techniques interference microscopy laser Doppler vibrometry holography speckle metrology and spectroscopy They also examine modern approaches to data acquisition and processing The book emphasizes the evaluation of various properties to increase reliability and promote a consistent approach to optical testing Numerous practical examples and illustrations reinforce the concepts Supplying advanced tools for microsystem manufacturing and characterization Optical Inspection of Microsystems enables you to reach toward a higher level of quality and reliability in modern micro scale applications Recent Advances in Experimental Mechanics E.E. Gdoutos, 2007-05-08 This book contains 71 papers presented at the symposium on Recent Advances in Experimental Mechanics which was organized in honor of Professor Isaac M Daniel The symposium took place at Virginia Polytechnic Institute and State University on th June 23 28 2002 in conjunction with the 14 US National Congress of Applied Mechanics The book is a tribute to Isaac Daniel a pioneer of experimental mechanics and composite materials in recognition of his continuous original diversified and outstanding contributions for half a century The book consists of invited papers written by leading experts in the field It contains original contributions concerning the latest developments in experimental mechanics It covers a wide range of subjects including optical methods of stress analysis photoelasticity moir etc composite materials sandwich construction fracture mechanics fatigue and damage nondestructive evaluation dynamic problems fiber optic sensors speckle metrology digital image processing nanotechnology neutron diffraction and synchrotron radiation methods The papers are arranged in the following nine sections Mechanical characterization of material behavior composite materials fracture and fatigue optical methods n destructive evaluation neutron diffraction and synchrotron

radiation methods hybrid methods composite structures and structural testing and analysis Thermal Stress and Strain in Microelectronics Packaging John Lau, 2012-12-06 Microelectronics packaging and interconnection have experienced exciting growth stimulated by the recognition that systems not just silicon provide the solution to evolving applications In order to have a high density performance yield quality reliability low cost and light weight system a more precise understanding of the system behavior is required Mechanical and thermal phenomena are among the least understood and most complex of the many phenomena encountered in microelectronics packaging systems and are found on the critical path of neatly every design and process in the electronics industry. The last decade has witnessed an explosive growth in the research and development efforts devoted to determining the mechanical and thermal behaviors of microelectronics packaging With the advance of very large scale integration technologies thousands to tens of thousands of devices can be fabricated on a silicon chip At the same time demands to further reduce packaging signal delay and increase packaging density between communicating circuits have led to the use of very high power dissipation single chip modules and multi chip modules The result of these developments has been a rapid growth in module level heat flux within the personal workstation midrange mainframe and super computers Thus thermal temperature stress and strain management is vital for microelectronics packaging designs and analyses How to determine the temperature distribution in the elec tronics components and systems is outside the scope of this book which focuses on the determination of stress and strain distributions in the electronics Simulation and Experiment in Laser Metrology Zoltan Füzessy, Werner Jüotner, Wolfgang Osten, 1996 packaging These proceedings document about 45 contributions to the International Symposium on Laser Applications in Precision Measurement held in Balatonf red Hungary during June 3 6 1996 Special emphasis was given to the Combination of Simulation and Experiment in Laser Metrology International experts provide a survey over a large variety of their latest achievements and developments in this rapidly advancing field Over the last years optical measurement techniques like structured illumination holographic interferometry and tomography were applied more and more in combination with CAE tools such as CAD and FEM This combination has found a world of new applications in scientific and industrial branches interested in highly exact but nondestructive and noncontact measurement of technical components Each of the four sections contains an overview article given by international leading experts With that the proceedings should be considered to be a state of the art report combining the areas of mathematical modeling of objects experimental testing under definite stresses computer aided evaluation and measuring of objects Optical Methods of Measurement Rajpal Sirohi, 2018-09-03 Optical Methods of Measurement Wholefield Techniques Second Edition provides a comprehensive collection of wholefield optical measurement techniques for engineering applications Along with the reorganization of contents this edition includes a new chapter on optical interference new material on nondiffracting and singular beams and their applications and updated bibliography and additional reading sections The book explores the propagation of laser beams metrological applications of

phase singular beams various detectors such as CCD and CMOS devices and recording materials It also covers interference diffraction and digital fringe pattern measurement techniques with special emphasis on phase measurement interferometry and algorithms The remainder of the book focuses on theory experimental arrangements and applications of wholefield techniques The author discusses digital hologram interferometry digital speckle photography digital speckle pattern interferometry Talbot interferometry and holophotoelasticity This updated book compiles the major wholefield methods of measurement in one volume It provides a solid understanding of the techniques by describing the physics behind them In addition the examples given illustrate how the techniques solve measurement problems **Selected Papers on Optical** Moiré and Applications Guy Indebetouw, 1992 Optical Inspection of Microsystems, Second Edition Wolfgang Osten, 2019-06-21 Where conventional testing and inspection techniques fail at the microscale optical techniques provide a fast robust noninvasive and relatively inexpensive alternative for investigating the properties and quality of microsystems Speed reliability and cost are critical factors in the continued scale up of microsystems technology across many industries and optical techniques are in a unique position to satisfy modern commercial and industrial demands Optical Inspection of Microsystems Second Edition extends and updates the first comprehensive survey of the most important optical measurement techniques to be successfully used for the inspection of microsystems Under the guidance of accomplished researcher Wolfgang Osten expert contributors from industrial and academic institutions around the world share their expertise and experience with techniques such as image processing image correlation light scattering scanning probe microscopy confocal microscopy fringe projection grid and moire techniques interference microscopy laser Doppler vibrometry digital holography speckle metrology spectroscopy and sensor fusion technologies They also examine modern approaches to data acquisition and processing such as the determination of surface features and the estimation of uncertainty of measurement results The book emphasizes the evaluation of various system properties and considers encapsulated components to increase quality and reliability Numerous practical examples and illustrations of optical testing reinforce the concepts Supplying effective tools for increased quality and reliability this book Provides a comprehensive up to date overview of optical techniques for the measurement and inspection of microsystems Discusses image correlation displacement and strain measurement electro optic holography and speckle metrology techniques Offers numerous practical examples and illustrations Includes calibration of optical measurement systems for the inspection of MEMS Presents the characterization of dynamics of MEMS **Advances in Manufacturing and Processing of Materials and Structures** Yoseph Bar-Cohen, 2018-09-03 Advances in Manufacturing and Processing of Materials and Structures cover the latest advances in materials and structures in manufacturing and processing including additive and subtractive processes It s intended to provide a compiled resource that reviews details of the advances that have been made in recent years in manufacturing and processing of materials and structures A key development incorporated within this book is 3D printing

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composites **Photomechanics** Pramod K. Rastogi,2003-07-01 Presenting the use of photonics techniques for measurement in mechanics this book provides a state of the art review of this active and rapidly growing field It serves as an invaluable resource for readers to explore the current status and includes a wealth of information on the essential principles and methods It provides a substantial background in a concise and simple way to enable physicists and engineers to assess analyze and implement experimental systems needed to solve their specific measurement problems

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Table of Contents High Sensitivity Moire

- 1. Understanding the eBook High Sensitivity Moire
 - The Rise of Digital Reading High Sensitivity Moire
 - Advantages of eBooks Over Traditional Books
- 2. Identifying High Sensitivity Moire
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an High Sensitivity Moire
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from High Sensitivity Moire
 - Personalized Recommendations
 - High Sensitivity Moire User Reviews and Ratings
 - High Sensitivity Moire and Bestseller Lists

- 5. Accessing High Sensitivity Moire Free and Paid eBooks
 - High Sensitivity Moire Public Domain eBooks
 - High Sensitivity Moire eBook Subscription Services
 - High Sensitivity Moire Budget-Friendly Options
- 6. Navigating High Sensitivity Moire eBook Formats
 - o ePub, PDF, MOBI, and More
 - High Sensitivity Moire Compatibility with Devices
 - High Sensitivity Moire Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - o Adjustable Fonts and Text Sizes of High Sensitivity Moire
 - Highlighting and Note-Taking High Sensitivity Moire
 - Interactive Elements High Sensitivity Moire
- 8. Staying Engaged with High Sensitivity Moire
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers High Sensitivity Moire
- 9. Balancing eBooks and Physical Books High Sensitivity Moire
 - \circ Benefits of a Digital Library
 - $\circ\,$ Creating a Diverse Reading Collection High Sensitivity Moire
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine High Sensitivity Moire
 - Setting Reading Goals High Sensitivity Moire
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of High Sensitivity Moire
 - Fact-Checking eBook Content of High Sensitivity Moire
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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