

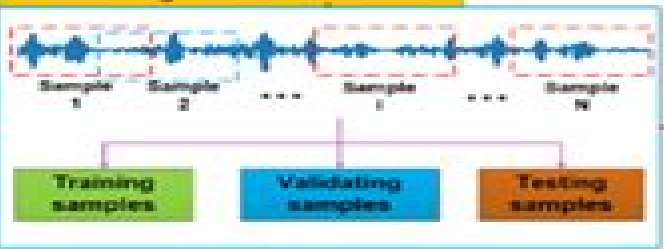
Rotating machinery



Signal acquisition and processing



Establishing unbalanced datasets

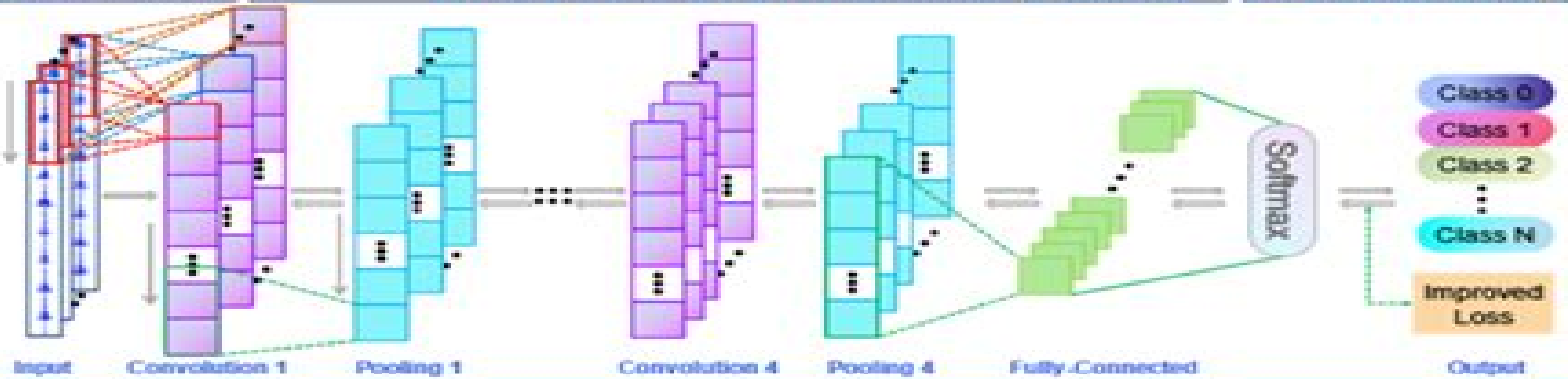


Fault diagnosis

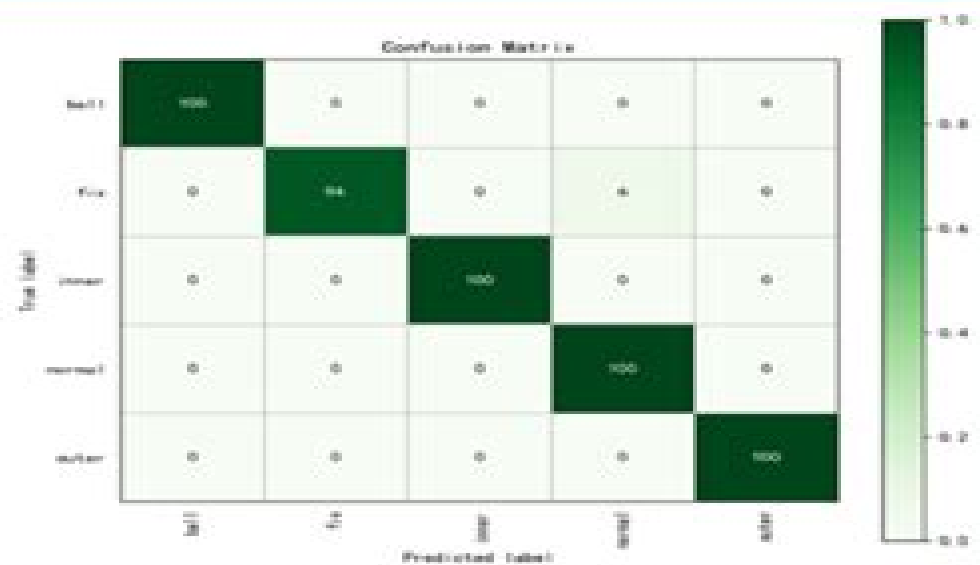
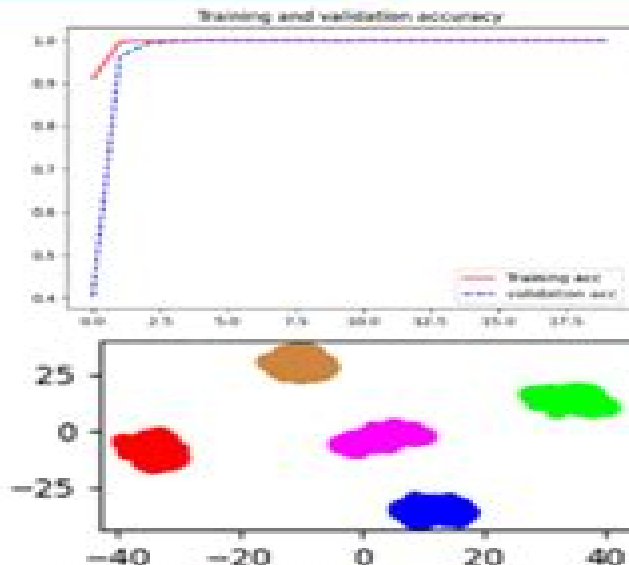
Data preprocessing

Feature extraction and data dimensionality reduction

Fault classification



Verification of the proposed method



# Fault Diagnosis

**Hamid Reza Karimi**



## **Fault Diagnosis:**

**Fault-Diagnosis Systems** Rolf Isermann, 2005-10-13 With increasing demands for efficiency and product quality plus progress in the integration of automatic control systems in high cost mechatronic and safety critical processes the field of supervision or monitoring fault detection and fault diagnosis plays an important role The book gives an introduction into advanced methods of fault detection and diagnosis FDD After definitions of important terms it considers the reliability availability safety and systems integrity of technical processes Then fault detection methods for single signals without models such as limit and trend checking and with harmonic and stochastic models such as Fourier analysis correlation and wavelets are treated This is followed by fault detection with process models using the relationships between signals such as parameter estimation parity equations observers and principal component analysis The treated fault diagnosis methods include classification methods from Bayes classification to neural networks with decision trees and inference methods from approximate reasoning with fuzzy logic to hybrid fuzzy neuro systems Several practical examples for fault detection and diagnosis of DC motor drives a centrifugal pump automotive suspension and tire demonstrate applications Fault Detection and Diagnosis in Industrial Systems L.H. Chiang, E.L. Russell, R.D. Braatz, 2000-12-11 Early and accurate fault detection and diagnosis for modern chemical plants can minimize downtime increase the safety of plant operations and reduce manufacturing costs This book presents the theoretical background and practical techniques for data driven process monitoring It demonstrates the application of all the data driven process monitoring techniques to the Tennessee Eastman plant simulator and looks at the strengths and weaknesses of each approach in detail A plant simulator and problems allow readers to apply process monitoring techniques **Fault Diagnosis** Józef Korbicz, 2004 This comprehensive work presents the status and likely development of fault diagnosis an emerging discipline of modern control engineering It covers fundamentals of model based fault diagnosis in a wide context providing a good introduction to the theoretical foundation and many basic approaches of fault detection Fault-Diagnosis Systems Rolf Isermann, 2006-01-16 With increasing demands for efficiency and product quality plus progress in the integration of automatic control systems in high cost mechatronic and safety critical processes the field of supervision or monitoring fault detection and fault diagnosis plays an important role The book gives an introduction into advanced methods of fault detection and diagnosis FDD After definitions of important terms it considers the reliability availability safety and systems integrity of technical processes Then fault detection methods for single signals without models such as limit and trend checking and with harmonic and stochastic models such as Fourier analysis correlation and wavelets are treated This is followed by fault detection with process models using the relationships between signals such as parameter estimation parity equations observers and principal component analysis The treated fault diagnosis methods include classification methods from Bayes classification to neural networks with decision trees and inference methods from approximate reasoning with fuzzy logic to hybrid fuzzy neuro systems Several

practical examples for fault detection and diagnosis of DC motor drives a centrifugal pump automotive suspension and tire demonstrate applications      *Issues of Fault Diagnosis for Dynamic Systems* Ron J. Patton, Paul M. Frank, Robert N.

Clark, 2000-03-29 Since the time our first book *Fault Diagnosis in Dynamic Systems Theory and Applications* was published in 1989 by Prentice Hall there has been a surge in interest in research and applications into reliable methods for diagnosing faults in complex systems The first book sold more than 1 200 copies and has become the main text in fault diagnosis for dynamic systems This book will follow on this excellent record by focusing on some of the advances in this subject by introducing new concepts in research and new application topics The work cannot provide an exhaustive discussion of all the recent research in fault diagnosis for dynamic systems but nevertheless serves to sample some of the major issues It has been valuable once again to have the co operation of experts throughout the world working in industry government establishments and academic institutions in writing the individual chapters Sometimes dynamical systems have associated numerical models available in state space or in frequency domain format When model information is available the quantitative model based approach to fault diagnosis can be taken using the mathematical model to generate analytically redundant alternatives to the measured signals When this approach is used it becomes important to try to understand the limitations of the mathematical models i e the extent to which model parameter variations occur and the effect of changing the systems point of operation      Data-driven Design of Fault Diagnosis and Fault-tolerant Control Systems Steven X.

Ding, 2014-04-12 *Data driven Design of Fault Diagnosis and Fault tolerant Control Systems* presents basic statistical process monitoring fault diagnosis and control methods and introduces advanced data driven schemes for the design of fault diagnosis and fault tolerant control systems catering to the needs of dynamic industrial processes With ever increasing demands for reliability availability and safety in technical processes and assets process monitoring and fault tolerance have become important issues surrounding the design of automatic control systems This text shows the reader how thanks to the rapid development of information technology key techniques of data driven and statistical process monitoring and control can now become widely used in industrial practice to address these issues To allow for self contained study and facilitate implementation in real applications important mathematical and control theoretical knowledge and tools are included in this book Major schemes are presented in algorithm form and demonstrated on industrial case systems *Data driven Design of Fault Diagnosis and Fault tolerant Control Systems* will be of interest to process and control engineers engineering students and researchers with a control engineering background      **Fault Diagnosis and Detection** Mustafa Demetgul, Muhammet

Ünal, 2017-05-31 Mass production companies have become obliged to reduce their production costs and sell more products with lower profit margins in order to survive in competitive market conditions The complexity and automation level of machinery are continuously growing This development calls for some of the most critical issues that are reliability and dependability of automatic systems In the future machines will be monitored remotely and computer aided techniques will be

employed to detect faults in the future and also there will be unmanned factories where machines and systems communicate to each other detect their own faults and can remotely intercept their faults The pioneer studies of such systems are fault diagnosis studies Thus we hope that this book will contribute to the literature in this regard **Fault-Diagnosis**

**Applications** Rolf Isermann, 2011-04-06 Supervision condition monitoring fault detection fault diagnosis and fault management play an increasing role for technical processes and vehicles in order to improve reliability availability maintenance and lifetime For safety related processes fault tolerant systems with redundancy are required in order to reach comprehensive system integrity This book is a sequel of the book Fault Diagnosis Systems published in 2006 where the basic methods were described After a short introduction into fault detection and fault diagnosis methods the book shows how these methods can be applied for a selection of 20 real technical components and processes as examples such as Electrical drives DC AC Electrical actuators Fluidic actuators hydraulic pneumatic Centrifugal and reciprocating pumps Pipelines leak detection Industrial robots Machine tools main and feed drive drilling milling grinding Heat exchangers Also realized fault tolerant systems for electrical drives actuators and sensors are presented The book describes why and how the various signal model based and process model based methods were applied and which experimental results could be achieved In several cases a combination of different methods was most successful The book is dedicated to graduate students of electrical mechanical chemical engineering and computer science and for engineers Fault Diagnosis and Prognosis Techniques for Complex Engineering Systems Hamid Reza Karimi, 2021-06-05 Fault Diagnosis and Prognosis Techniques for Complex Engineering Systems gives a systematic description of the many facets of envisaging designing implementing and experimentally exploring emerging trends in fault diagnosis and failure prognosis in mechanical electrical hydraulic and biomedical systems The book is devoted to the development of mathematical methodologies for fault diagnosis and isolation fault tolerant control and failure prognosis problems of engineering systems Sections present new techniques in reliability modeling reliability analysis reliability design fault and failure detection signal processing and fault tolerant control of engineering systems Sections focus on the development of mathematical methodologies for diagnosis and prognosis of faults or failures providing a unified platform for understanding and applicability of advanced diagnosis and prognosis methodologies for improving reliability purposes in both theory and practice such as vehicles manufacturing systems circuits flights biomedical systems This book will be a valuable resource for different groups of readers mechanical engineers working on vehicle systems electrical engineers working on rotary machinery systems control engineers working on fault detection systems mathematicians and physician working on complex dynamics and many more Presents recent advances of theory technological aspects and applications of advanced diagnosis and prognosis methodologies in engineering applications Provides a series of the latest results including fault detection isolation fault tolerant control failure prognosis of components and more Gives numerical and simulation results in each chapter to reflect engineering practices *Advanced Automotive*

*Fault Diagnosis* Tom Denton, 2016-07-07 Learn all the skills you need to pass Level 3 and 4 Vehicle Diagnostic courses from IMI City and Guilds and BTEC as well as higher levels ASE AUR and other qualifications Advanced Automotive Fault Diagnosis explains the fundamentals of vehicle systems and components and examines diagnostic principles as well as the latest techniques employed in effective vehicle maintenance and repair Diagnostics or fault finding is an essential part of an automotive technician's work and as automotive systems become increasingly complex there is a greater need for good diagnostics skills For students new to the subject this book will help to develop these skills but it will also assist experienced technicians to further improve their performance and keep up with recent industry developments Checked and endorsed by the Institute of Technology to ensure that it is ideal for both independent and tutor based study Diagnostics case studies to help you put the principles covered into real life context Useful margin features throughout including definitions key facts and safety first considerations

Model-Based Fault Diagnosis Techniques Steven Ding, 2012-12-21 Guaranteeing a high system performance over a wide operating range is an important issue surrounding the design of automatic control systems with successively increasing complexity As a key technology in the search for a solution advanced fault detection and identification FDI is receiving considerable attention This book introduces basic model based FDI schemes advanced analysis and design algorithms and mathematical and control theoretic tools This second edition of Model Based Fault Diagnosis Techniques contains new material on fault isolation and identification and alarm management extended and revised treatment of systematic threshold determination for systems with both deterministic unknown inputs and stochastic noises addition of the continuously stirred tank heater as a representative process industrial benchmark and enhanced discussion of residual evaluation which now deals with stochastic processes Model based Fault Diagnosis Techniques will interest academic researchers working in fault identification and diagnosis and as a text it is suitable for graduate students in a formal university based course or as a self study aid for practising engineers working with automatic control or mechatronic systems from backgrounds as diverse as chemical process and power engineering

*Solving Fault Diagnosis Problems* Andreas Varga, 2017-02-14 This book addresses fault detection and isolation topics from a computational perspective Unlike most existing literature it bridges the gap between the existing well developed theoretical results and the realm of reliable computational synthesis procedures The model based approach to fault detection and diagnosis has been the subject of ongoing research for the past few decades While the theoretical aspects of fault diagnosis on the basis of linear models are well understood most of the computational methods proposed for the synthesis of fault detection and isolation filters are not satisfactory from a numerical standpoint Several features make this book unique in the fault detection literature Solution of standard synthesis problems in the most general setting for both continuous and discrete time systems regardless of whether they are proper or not consequently the proposed synthesis procedures can solve a specific problem whenever a solution exists Emphasis on the best numerical algorithms to solve the synthesis problems for linear systems in generalized state

space form also known as descriptor systems Development of general synthesis procedures relying on new computational paradigms such as factorization based design based on filter updating techniques and nullspace based synthesis Availability of a comprehensive set of free accompanying software tools for descriptor systems which allows readers to easily implement all synthesis procedures presented in the book and ensures that all results are reproducible This book is primarily intended for researchers and advanced graduate students in the areas of fault diagnosis and fault tolerant control It will also appeal to mathematicians with an interest in control oriented numerics

### **Fault Detection and Diagnosis in Engineering**

**Systems** Janos Gertler,1998-05-15 Featuring a model based approach to fault detection and diagnosis in engineering systems this book contains up to date practical information on preventing product deterioration performance degradation and major machinery damage College or university bookstores may order five or more copies at a special student price Price is available upon request

**Model-Based Fault Diagnosis Techniques** Steven X. Ding,2012-12-20 Guaranteeing a high system performance over a wide operating range is an important issue surrounding the design of automatic control systems with successively increasing complexity As a key technology in the search for a solution advanced fault detection and identification FDI is receiving considerable attention This book introduces basic model based FDI schemes advanced analysis and design algorithms and mathematical and control theoretic tools This second edition of Model Based Fault Diagnosis Techniques contains new material on fault isolation and identification and alarm management extended and revised treatment of systematic threshold determination for systems with both deterministic unknown inputs and stochastic noises addition of the continuously stirred tank heater as a representative process industrial benchmark and enhanced discussion of residual evaluation which now deals with stochastic processes Model based Fault Diagnosis Techniques will interest academic researchers working in fault identification and diagnosis and as a text it is suitable for graduate students in a formal university based course or as a self study aid for practising engineers working with automatic control or mechatronic systems from backgrounds as diverse as chemical process and power engineering

**Big Data-Driven Intelligent Fault Diagnosis and Prognosis for Mechanical Systems** Yaguo Lei,Naipeng Li,Xiang Li,2022-10-19 This book presents systematic overviews and bright insights into big data driven intelligent fault diagnosis and prognosis for mechanical systems The recent research results on deep transfer learning based fault diagnosis data model fusion remaining useful life RUL prediction etc are focused on in the book The contents are valuable and interesting to attract academic researchers practitioners and students in the field of prognostics and health management PHM Essential guidelines are provided for readers to understand explore and implement the presented methodologies which promote further development of PHM in the big data era Features Addresses the critical challenges in the field of PHM at present Presents both fundamental and cutting edge research theories on intelligent fault diagnosis and prognosis Provides abundant experimental validations and engineering cases of the presented methodologies

### **Robust Observer-Based Fault Diagnosis for Nonlinear Systems**

**Using MATLAB®** Jian Zhang, Akshya Kumar Swain, Sing Kiong Nguang, 2016-05-27 This book introduces several observer based methods including the sliding mode observer the adaptive observer the unknown input observer and the descriptor observer method for the problem of fault detection isolation and estimation allowing readers to compare and contrast the different approaches The authors present basic material on Lyapunov stability theory H control theory sliding mode control theory and linear matrix inequality problems in a self contained and step by step manner Detailed and rigorous mathematical proofs are provided for all the results developed in the text so that readers can quickly gain a good understanding of the material MATLAB and Simulink codes for all the examples which can be downloaded from <http://extras.springer.com> enable students to follow the methods and illustrative examples easily The systems used in the examples make the book highly relevant to real world problems in industrial control engineering and include a seventh order aircraft model a single link flexible joint robot arm and a satellite controller To help readers quickly find the information they need and to improve readability the individual chapters are written so as to be semi independent of each other Robust Observer Based Fault Diagnosis for Nonlinear Systems Using MATLAB is of interest to process aerospace robotics and control engineers engineering students and researchers with a control engineering background *Fault Diagnosis, Prognosis, and Reliability for Electrical Machines and Drives* Elias G. Strangas, Guy Clerc, Hubert Razik, Abdenour Soualhi, 2021-11-19 Fault Diagnosis Prognosis and Reliability for Electrical Machines and Drives An insightful treatment of present and emerging technologies in fault diagnosis and failure prognosis In Fault Diagnosis Prognosis and Reliability for Electrical Machines and Drives a team of distinguished researchers delivers a comprehensive exploration of current and emerging approaches to fault diagnosis and failure prognosis of electrical machines and drives The authors begin with foundational background describing the physics of failure the motor and drive designs and components that affect failure and signals signal processing and analysis The book then moves on to describe the features of these signals and the methods commonly used to extract these features to diagnose the health of a motor or drive as well as the methods used to identify the state of health and differentiate between possible faults or their severity Fault Diagnosis Prognosis and Reliability for Electrical Machines and Drives discusses the tools used to recognize trends towards failure and the estimation of remaining useful life It addresses the relationships between fault diagnosis failure prognosis and fault mitigation The book also provides A thorough introduction to the modes of failure how early failure precursors manifest themselves in signals and how features extracted from these signals are processed A comprehensive exploration of the fault diagnosis the results of characterization and how they used to predict the time of failure and the confidence interval associated with it A focus on medium sized drives including induction permanent magnet AC reluctance and new machine and drive types Perfect for researchers and students who wish to study or practice in the area of electrical machines and drives Fault Diagnosis Prognosis and Reliability for Electrical Machines and Drives is also an indispensable resource for researchers with a background in signal processing or statistics *Observer-Based Fault*



*Diagnosis and Fault-Tolerant Control for Switched Systems* Dongsheng Du, Shengyuan Xu, Vincent Cocquempot, 2020-10-21

This book focuses on the fault diagnosis observer design for the switched system. Model based fault diagnosis and fault tolerant control are one of the most popular research directions in recent decades. It contains eight chapters. Every chapter is independent in the method of observer design but all chapters are around the same topic. Besides in each chapter the model description and theoretical results are firstly provided then some practical application examples are illustrated to prove the obtained results. The advanced theoretical methodologies will benefit researchers or engineers in the area of safety engineering and the arrangement of the structure will help the readers to understand the content easily. **Advances in**

**Fault Detection and Diagnosis Using Filtering Analysis** Ziyun Wang, Yan Wang, Zhicheng Ji, 2021-10-25 The book provides fault detection and diagnosis approaches from the perspective of filtering analysis. In order to design fault detection filters it uses set membership principles to deal with the unknown but bounded noise term. Some regular geometric spaces are introduced such as the ellipsoid polyhedron interval to describe the feasible parameter sets of the given system. Both principles and engineering practice have been addressed with more weight placed on engineering practice. Some typical application cases are studied for fault detection and diagnosis in detail which are power converter permanent magnet synchronous motor pitch system of wind turbine. Given its scope the book offers a valuable guide for students teachers engineers and researchers in the field of fault detection and diagnosis. *Model-based Fault Diagnosis in Dynamic Systems*

*Using Identification Techniques* Silvio Simani, Cesare Fantuzzi, Ron J. Patton, 2013-11-11 Safety in industrial process and production plants is a concern of rising importance but because the control devices which are now exploited to improve the performance of industrial processes include both sophisticated digital system design techniques and complex hardware there is a higher probability of failure. Control systems must include automatic supervision of closed loop operation to detect and isolate malfunctions quickly. A promising method for solving this problem is analytical redundancy in which residual signals are obtained and an accurate model of the system mimics real process behaviour. If a fault occurs the residual signal is used to diagnose and isolate the malfunction. This book focuses on model identification oriented to the analytical approach of fault diagnosis and identification covering choice of model structure parameter identification residual generation and fault diagnosis and isolation. Sample case studies are used to demonstrate the application of these techniques.

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