



Bentonite and Blends

Introduction of our new **high quality bentonite formulations**, especially developed for **greensand** moulding applications

PULVERBOND G

- ➔ A high sustainable bentonite quality grade
- ➔ High Montmorillonite content
- ➔ High thermal stability
- ➔ Fast mechanical development

Advantages

- ✖ Sustainable moulding sand performance and achievement
- ✖ Low water demand
- ✖ Low consumption
- ✖ Shorter mixing time

PULVERBLEND 505 + 604

- ➔ A high sustainable bentonite quality grade, blended with high quality coal dust
- ➔ Consistent results and stable analysis due to an exact mixing ratio
- ➔ Low Ash- and sulphur content
- ➔ High carbon content for perfect reduction atmosphere

Advantages

- ✖ Ideal for ductile iron casting
- ✖ high lustrous carbon providing excellent casting surface
- ✖ Low ash content helps to minimize the generation of inactive fines

Moisture (%):	12
Mont. content (%):	85
Total Carbon (%) CaCO ₃ %:	3,5
Green compression N/cm ² :	9 (after 2h bei 550°C 4,5)
Shear N/cm ² :	3 (after 2h bei 550°C 1,5)
Wet tensile N/cm ² :	0,28 (after 2h bei 550°C 0,16)

Pulverblend 505		Pulverblend 604
Moisture (%):	9	11
Ash (%):	50	60
Volatiles (%):	22	20
Carbon (%):	38	30
Montmor. (%):	42	52
Formulation (Bentonite/Coal in %)		
50/50		60/40

Guide To Sand Additives

**American Foundrymen's Society.
Foundry Sand Additives Committee
80-H.**

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