



Bentonite and Blends

Introduction of our new **high quality bentonite formulations**, especially developed for **greensand** moulding applications

PULVERBOND G

- ➔ A high sustainable bentonite quality grade
- ➔ High Montmorillonite content
- ➔ High thermal stability
- ➔ Fast mechanical development

Advantages

- ✖ Sustainable moulding sand performance and achievement
- ✖ Low water demand
- ✖ Low consumption
- ✖ Shorter mixing time

PULVERBLEND 505 + 604

- ➔ A high sustainable bentonite quality grade, blended with high quality coal dust
- ➔ Consistent results and stable analysis due to an exact mixing ratio
- ➔ Low Ash- and sulphur content
- ➔ High carbon content for perfect reduction atmosphere

Advantages

- ✖ Ideal for ductile iron casting
- ✖ high lustrous carbon providing excellent casting surface
- ✖ Low ash content helps to minimize the generation of inactive fines

| | |
|---------------------------------------|--------------------------------|
| Moisture (%): | 12 |
| Mont. content (%): | 85 |
| Total Carbon (%) CaCO ₃ %: | 3,5 |
| Green compression N/cm ² : | 9 (after 2h bei 550°C 4,5) |
| Shear N/cm ² : | 3 (after 2h bei 550°C 1,5) |
| Wet tensile N/cm ² : | 0,28 (after 2h bei 550°C 0,16) |

| Pulverblend 505 | | Pulverblend 604 |
|-----------------------------------|----|-----------------|
| Moisture (%): | 9 | 11 |
| Ash (%): | 50 | 60 |
| Volatiles (%): | 22 | 20 |
| Carbon (%): | 38 | 30 |
| Montmor. (%): | 42 | 52 |
| Formulation (Bentonite/Coal in %) | | |
| 50/50 | | 60/40 |

Guide To Sand Additives

**N. Ramesh Babu, Santosh Kumar, G. M.
Karthik, P. Sharma**



Guide To Sand Additives:

Guide to Sand Additives ,1976-01-01 **AFS Guide to Sand Additives** American Foundrymen's Society. Foundry Sand Additives Committee 80-H.,1976 *Guide to Sand Additives* ,1987-06-01 **Patternmaker's Manual** ,1986

Handbook of Metallurgical Process Design George E. Totten,Kiyoshi Funatani,Lin Xie,2004-05-25 Reviewing an extensive array of procedures in hot and cold forming casting heat treatment machining and surface engineering of steel and aluminum this comprehensive reference explores a vast range of processes relating to metallurgical component design enhancing the production and the properties of engineered components while reducing manufacturing costs It surveys the role of computer simulation in alloy design and its impact on material structure and mechanical properties such as fatigue and wear It also discusses alloy design for various materials including steel iron aluminum magnesium titanium super alloy compositions and copper **Catalog of Copyright Entries. Third Series** Library of Congress. Copyright Office,1977

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Compendium of Food Additive Specifications Joint FAO/WHO Expert Committee on Food Additives, Food and Agriculture Organization of the United Nations, 1992 *Advances in Additive Manufacturing Volume—I* N. Ramesh Babu, Santosh Kumar, G. M. Karthik, P. Sharma, 2025-06-14 This book presents a part of selected proceedings of the 9th International and 30th All India Manufacturing Technology Design and Research Conference AIMTDR 2023 It discusses the latest advances in hybrid manufacturing process and technology composites fabrication non traditional and advanced machining processes energy beam processing high performance cutting tools micro and nano machining of glasses and ceramics concurrent and reverse engineering modeling of machining processes intelligent machining and super finishing technologies among other areas The contents of this book are useful for researchers and professionals in the various fields of mechanical engineering

An Introductory Guide to EC Competition Law and Practice Valentine Korah, 1994 **Advances in Additive Manufacturing and Joining** M. S. Shunmugam, M. Kanthababu, 2019-10-16 This volume presents research papers on additive manufacturing popularly known as 3D printing and joining which were presented during the 7th International and 28th All India Manufacturing Technology Design and Research conference 2018 AIMTDR 2018 The contents of this volume present the latest technological advancements for improving the efficiency accuracy and speed of the additive manufacturing process and in fusion and solid state welding technologies with a variety of technologies including fused deposition modelling poly jet 3D printing weld deposition based technology selective laser melting and important welding technologies being covered This volume will be of interest to academicians researchers and practicing engineers alike

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